



SEMiX® 5

3-Level NPC IGBT-Module

SEMiX155MLI07E4

Features

- Solderless assembling solution with PressFIT signal pins and screw power terminals
- IGBT 4 Trench Gate Technology
- $V_{CE(sat)}$ with positive temperature coefficient
- Low inductance case
- Reliable mechanical design with injection moulded terminals and reliable internal connections
- UL recognized file no. E63532
- NTC temperature sensor inside

Typical Applications*

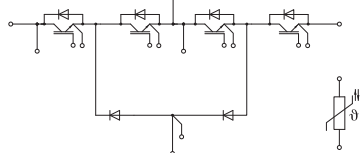
- UPS
- Solar
- Motor Drives

Remarks*

- Case temperature limited to $T_C=125^\circ\text{C}$ max
- Product reliability results are valid for $T_{jop}=150^\circ\text{C}$
- IGBT1 : outer IGBTs T1 & T4
- IGBT2 : inner IGBTs T2 & T3
- Diode1 : outer diodes D1 & D4
- Diode2 : inner diodes D2 & D3
- Diode5 : clamping diodes D5 & D6
- For storage and case temperature with TIM see document "TP(HALA P8) SEMiX 5p"

Footnotes

¹⁾ Please find further technical information on the SEMIKRON website.



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Absolute Maximum Ratings

Symbol	Conditions	Values	Unit	
IGBT1				
V_{CES}	$T_j = 25^\circ\text{C}$	650	V	
I_C	$T_j = 175^\circ\text{C}$	$T_c = 25^\circ\text{C}$	187	A
		$T_c = 80^\circ\text{C}$	141	A
I_{Cnom}		150	A	
I_{CRM}	$I_{CRM} = 3 \times I_{Cnom}$	450	A	
V_{GES}		-20 ... 20	V	
t_{psc}	$V_{CC} = 360\text{ V}, V_{GE} \leq 15\text{ V}, T_j = 150^\circ\text{C}, V_{CES} \leq 650\text{ V}$	10	μs	
T_j		-40 ... 175	$^\circ\text{C}$	
IGBT2				
V_{CES}	$T_j = 25^\circ\text{C}$	650	V	
I_C	$T_j = 175^\circ\text{C}$	$T_c = 25^\circ\text{C}$	187	A
		$T_c = 80^\circ\text{C}$	141	A
I_{Cnom}		150	A	
I_{CRM}	$I_{CRM} = 3 \times I_{Cnom}$	450	A	
V_{GES}		-20 ... 20	V	
t_{psc}	$V_{CC} = 360\text{ V}, V_{GE} \leq 15\text{ V}, T_j = 150^\circ\text{C}, V_{CES} \leq 650\text{ V}$	10	μs	
T_j		-40 ... 175	$^\circ\text{C}$	
Diode1				
V_{RRM}	$T_j = 25^\circ\text{C}$	650	V	
I_F	$T_j = 175^\circ\text{C}$	$T_c = 25^\circ\text{C}$	145	A
		$T_c = 80^\circ\text{C}$	107	A
I_{Fnom}		100	A	
I_{FRM}	$I_{FRM} = 2 \times I_{Fnom}$	200	A	
I_{FSM}	10 ms, sin 180°, $T_j = 25^\circ\text{C}$	820	A	
T_j		-40 ... 175	$^\circ\text{C}$	
Diode2				
V_{RRM}	$T_j = 25^\circ\text{C}$	650	V	
I_F	$T_j = 175^\circ\text{C}$	$T_c = 25^\circ\text{C}$	145	A
		$T_c = 80^\circ\text{C}$	107	A
I_{Fnom}		100	A	
I_{FRM}	$I_{FRM} = 2 \times I_{Fnom}$	200	A	
I_{FSM}	10 ms, sin 180°, $T_j = 25^\circ\text{C}$	820	A	
T_j		-40 ... 175	$^\circ\text{C}$	
Diode5				
V_{RRM}	$T_j = 25^\circ\text{C}$	650	V	
I_F	$T_j = 175^\circ\text{C}$	$T_c = 25^\circ\text{C}$	145	A
		$T_c = 80^\circ\text{C}$	107	A
I_{Fnom}		100	A	
I_{FRM}	$I_{FRM} = 2 \times I_{Fnom}$	200	A	
I_{FSM}	10 ms, sin 180°, $T_j = 25^\circ\text{C}$	820	A	
T_j		-40 ... 175	$^\circ\text{C}$	
Module				
$I_{t(RMS)}$		300	A	
T_{stg}	module without TIM	-40 ... 125	$^\circ\text{C}$	
V_{isol}	AC sinus 50Hz, $t = 1\text{ min}$	4000	V	



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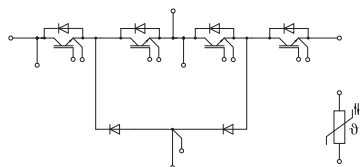
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Footnotes

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Characteristics						
Symbol	Conditions		min.	typ.	max.	Unit
IGBT1						
$V_{CE(sat)}$	$I_C = 150\text{ A}$ $V_{GE} = 15\text{ V}$ chipllevel	$T_j = 25\text{ }^{\circ}C$		1.55	1.95	V
		$T_j = 150\text{ }^{\circ}C$		1.75	2.15	V
V_{CE0}	chipllevel	$T_j = 25\text{ }^{\circ}C$		0.90	1.00	V
		$T_j = 150\text{ }^{\circ}C$		0.82	0.90	V
r_{CE}	$V_{GE} = 15\text{ V}$ chipllevel	$T_j = 25\text{ }^{\circ}C$		4.3	6.3	m Ω
		$T_j = 150\text{ }^{\circ}C$		6.2	8.3	m Ω
$V_{GE(th)}$	$V_{GE} = V_{CE}, I_C = 4\text{ mA}$		5.1	5.8	6.4	V
I_{CES}	$V_{GE} = 0\text{ V}, V_{CE} = 650\text{ V}, T_j = 25\text{ }^{\circ}C$				0.2	mA
C_{ies}	$V_{CE} = 25\text{ V}$ $V_{GE} = 0\text{ V}$	$f = 1\text{ MHz}$		9.2		nF
C_{oes}		$f = 1\text{ MHz}$		0.58		nF
C_{res}		$f = 1\text{ MHz}$		0.27		nF
Q_G	$V_{GE} = -15\text{ V} \dots +15\text{ V}$			1200		nC
R_{Gint}	$T_j = 25\text{ }^{\circ}C$			2.0		Ω
$t_{d(on)}$	$V_{CC} = 300\text{ V}$	$T_j = 150\text{ }^{\circ}C$		51		ns
t_r	$I_C = 150\text{ A}$	$T_j = 150\text{ }^{\circ}C$		43		ns
E_{on}	$V_{GE} = +15/-15\text{ V}$	$T_j = 150\text{ }^{\circ}C$		1.25		mJ
$t_{d(off)}$	$R_{G\ on} = 0.75\ \Omega$	$T_j = 150\text{ }^{\circ}C$		380		ns
t_f	$R_{G\ off} = 0.75\ \Omega$	$T_j = 150\text{ }^{\circ}C$		87		ns
E_{off}	$di/dt_{on} = 5400\text{ A}/\mu\text{s}$ $di/dt_{off} = 3800\text{ A}/\mu\text{s}$	$T_j = 150\text{ }^{\circ}C$		7.8		mJ
$R_{th(j-c)}$	per IGBT				0.32	K/W
$R_{th(c-s)}$	per IGBT ($\lambda_{grease}=0.81\text{ W}/(m^{\circ}K)$)			0.071		K/W
$R_{th(c-s)}$	per IGBT, pre-applied phase change material			0.051		K/W
IGBT2						
$V_{CE(sat)}$	$I_C = 150\text{ A}$ $V_{GE} = 15\text{ V}$ chipllevel	$T_j = 25\text{ }^{\circ}C$		1.55	1.95	V
		$T_j = 150\text{ }^{\circ}C$		1.75	2.15	V
V_{CE0}	chipllevel	$T_j = 25\text{ }^{\circ}C$		0.90	1.00	V
		$T_j = 150\text{ }^{\circ}C$		0.82	0.90	V
r_{CE}	$V_{GE} = 15\text{ V}$ chipllevel	$T_j = 25\text{ }^{\circ}C$		4.3	6.3	m Ω
		$T_j = 150\text{ }^{\circ}C$		6.2	8.3	m Ω
$V_{GE(th)}$	$V_{GE} = V_{CE}, I_C = 4\text{ mA}$		5.1	5.8	6.4	V
I_{CES}	$V_{GE} = 0\text{ V}, V_{CE} = 650\text{ V}, T_j = 25\text{ }^{\circ}C$				0.2	mA
C_{ies}	$V_{CE} = 25\text{ V}$ $V_{GE} = 0\text{ V}$	$f = 1\text{ MHz}$		9.2		nF
C_{oes}		$f = 1\text{ MHz}$		0.58		nF
C_{res}		$f = 1\text{ MHz}$		0.27		nF
Q_G	$V_{GE} = -15\text{ V} \dots +15\text{ V}$			1200		nC
R_{Gint}	$T_j = 25\text{ }^{\circ}C$			2.0		Ω
$t_{d(on)}$	$V_{CC} = 300\text{ V}$	$T_j = 150\text{ }^{\circ}C$		74		ns
t_r	$I_C = 150\text{ A}$	$T_j = 150\text{ }^{\circ}C$		71		ns
E_{on}	$V_{GE} = +15/-15\text{ V}$	$T_j = 150\text{ }^{\circ}C$		1.6		mJ
$t_{d(off)}$	$R_{G\ on} = 0.75\ \Omega$	$T_j = 150\text{ }^{\circ}C$		334		ns
t_f	$R_{G\ off} = 0.75\ \Omega$	$T_j = 150\text{ }^{\circ}C$		122		ns
E_{off}	$di/dt_{on} = 5400\text{ A}/\mu\text{s}$ $di/dt_{off} = 3800\text{ A}/\mu\text{s}$	$T_j = 150\text{ }^{\circ}C$		6.5		mJ
$R_{th(j-c)}$	per IGBT				0.32	K/W
$R_{th(c-s)}$	per IGBT ($\lambda_{grease}=0.81\text{ W}/(m^{\circ}K)$)			0.074		K/W
$R_{th(c-s)}$	per IGBT, pre-applied phase change material			0.052		K/W



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Typical Applications*

- UPS
- Solar
- Motor Drives

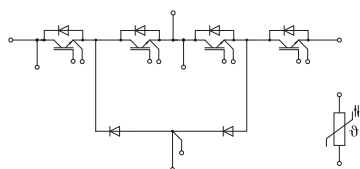
Remarks*

- Case temperature limited to $T_C=125^\circ\text{C}$ max
- Product reliability results are valid for $T_{jop}=150^\circ\text{C}$
- IGBT1 : outer IGBTs T1 & T4
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- For storage and case temperature with TIM see document "TP(HALA P8) SEMiX 5p"

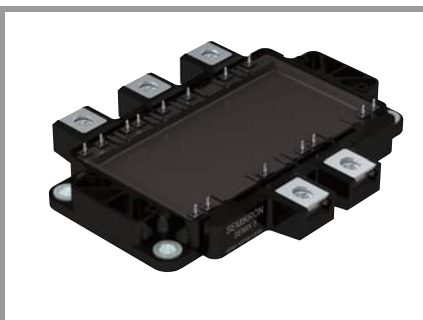
Footnotes

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Characteristics						
Symbol	Conditions		min.	typ.	max.	Unit
Diode1						
$V_F = V_{EC}$	$I_F = 100\text{ A}$ $V_{GE} = 0\text{ V}$ chipelevel	$T_j = 25^\circ\text{C}$	1.40	1.76		V
		$T_j = 150^\circ\text{C}$	1.38	1.77		V
V_{F0}	chipelevel	$T_j = 25^\circ\text{C}$	1.04	1.24		V
		$T_j = 150^\circ\text{C}$	0.85	0.99		V
r_F	chipelevel	$T_j = 25^\circ\text{C}$	3.6	5.3		mΩ
		$T_j = 150^\circ\text{C}$	5.3	7.8		mΩ
I_{RRM}	$I_F = 150\text{ A}$	$T_j = 150^\circ\text{C}$	121			A
Q_{rr}	$di/dt_{off} = 5400\text{ A}/\mu\text{s}$ $V_{CC} = 300\text{ V}$	$T_j = 150^\circ\text{C}$	10.1			μC
E_{rr}	$V_{GE} = +15/-15\text{ V}$	$T_j = 150^\circ\text{C}$	4			mJ
$R_{th(j-c)}$	per diode				0.51	K/W
$R_{th(c-s)}$	per diode ($\lambda_{grease}=0.81\text{ W}/(\text{m}^*\text{K})$)			0.053		K/W
$R_{th(c-s)}$	per diode, pre-applied phase change material			0.051		K/W
Diode2						
$V_F = V_{EC}$	$I_F = 100\text{ A}$ $V_{GE} = 0\text{ V}$ chipelevel	$T_j = 25^\circ\text{C}$	1.40	1.76		V
		$T_j = 150^\circ\text{C}$	1.38	1.77		V
V_{F0}	chipelevel	$T_j = 25^\circ\text{C}$	1.04	1.24		V
		$T_j = 150^\circ\text{C}$	0.85	0.99		V
r_F	chipelevel	$T_j = 25^\circ\text{C}$	3.6	5.3		mΩ
		$T_j = 150^\circ\text{C}$	5.3	7.8		mΩ
I_{RRM}	$I_F = 150\text{ A}$	$T_j = 150^\circ\text{C}$	120			A
Q_{rr}	$di/dt_{off} = 5600\text{ A}/\mu\text{s}$ $V_R = 300\text{ V}$	$T_j = 150^\circ\text{C}$	10.1			μC
$E_{rr} \text{ } ^1)$	$V_{GE} = +15/-15\text{ V}$	$T_j = 150^\circ\text{C}$	-			mJ
$R_{th(j-c)}$	per diode				0.51	K/W
$R_{th(c-s)}$	per diode ($\lambda_{grease}=0.81\text{ W}/(\text{m}^*\text{K})$)			0.049		K/W
$R_{th(c-s)}$	per diode, pre-applied phase change material			0.044		K/W
Diode5						
$V_F = V_{EC}$	$I_F = 100\text{ A}$ chipelevel	$T_j = 25^\circ\text{C}$	1.40	1.76		V
		$T_j = 150^\circ\text{C}$	1.38	1.77		V
V_{F0}	chipelevel	$T_j = 25^\circ\text{C}$	1.04	1.24		V
		$T_j = 150^\circ\text{C}$	0.85	0.99		V
r_F	chipelevel	$T_j = 25^\circ\text{C}$	3.6	5.3		mΩ
		$T_j = 150^\circ\text{C}$	5.3	7.8		mΩ
I_{RRM}	$I_F = 150\text{ A}$	$T_j = 150^\circ\text{C}$	116			A
Q_{rr}	$di/dt_{off} = 5400\text{ A}/\mu\text{s}$ $V_R = 300\text{ V}$	$T_j = 150^\circ\text{C}$	17.5			μC
E_{rr}	$V_{GE} = +15/-15\text{ V}$	$T_j = 150^\circ\text{C}$	2.15			mJ
$R_{th(j-c)}$	per diode				0.51	K/W
$R_{th(c-s)}$	per diode ($\lambda_{grease}=0.81\text{ W}/(\text{m}^*\text{K})$)			0.061		K/W
$R_{th(c-s)}$	per diode, pre-applied phase change material			0.054		K/W



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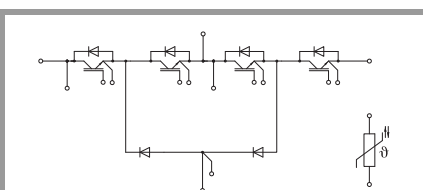
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Symbol	Conditions		min.	typ.	max.	Unit
Module						
L_{sCE1}				32		nH
L_{sCE2}				38		nH
$R_{CC'+EE'}$	measured between terminal 5 and 1	$T_C = 25^{\circ}\text{C}$		1.2		m Ω
		$T_C = 125^{\circ}\text{C}$		1.65		m Ω
$R_{th(c-s)1}$	calculated without thermal coupling			0.006		K/W
$R_{th(c-s)2}$	including thermal coupling, T_s underneath module ($\lambda_{grease}=0.81\text{ W}/(\text{m}^2\text{K})$)			0.017		K/W
$R_{th(c-s)2}$	including thermal coupling, T_s underneath module, pre-applied phase change material			0.014		K/W
M_s	to heat sink (M5)		3		6	Nm
M_t		to terminals (M6)	3		6	Nm
						Nm
W				398		g
Temperature Sensor						
R_{100}	$T_C=100^{\circ}\text{C}$ ($R_{25}=5\text{ k}\Omega$)			$493 \pm 5\%$		Ω
$B_{100/125}$	$R(T)=R_{100}\exp[B_{100/125}(1/T-1/T_{100})]$; $T[\text{K}]$;			$3550 \pm 2\%$		K



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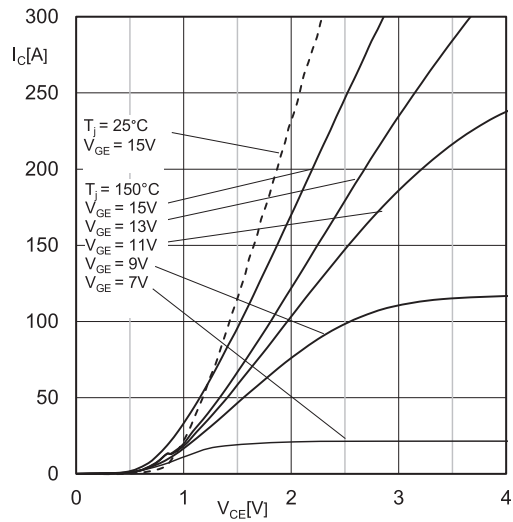


Fig. 1: Typ. IGBT1 output characteristic, incl. $R_{CC'+EE'}$

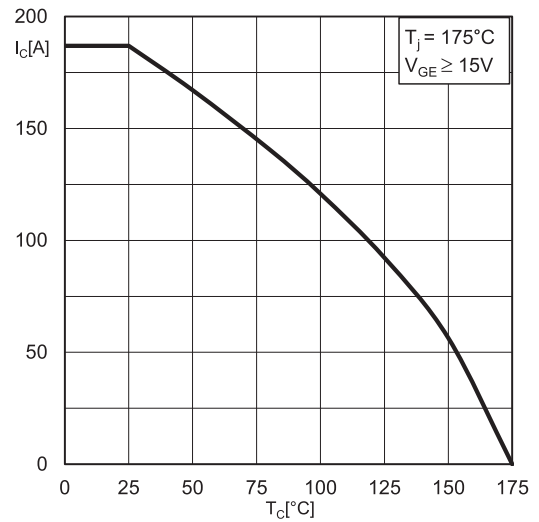


Fig. 2: IGBT1 rated current vs. Temperature $I_c=f(T_c)$

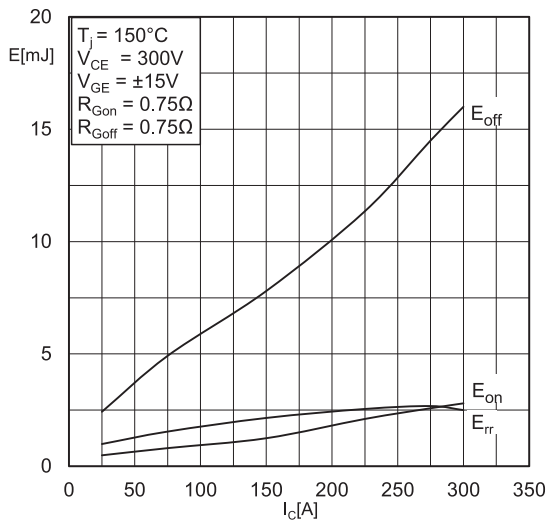


Fig. 3: Typ. IGBT1 & Diode5 turn-on /-off energy = $f(I_c)$

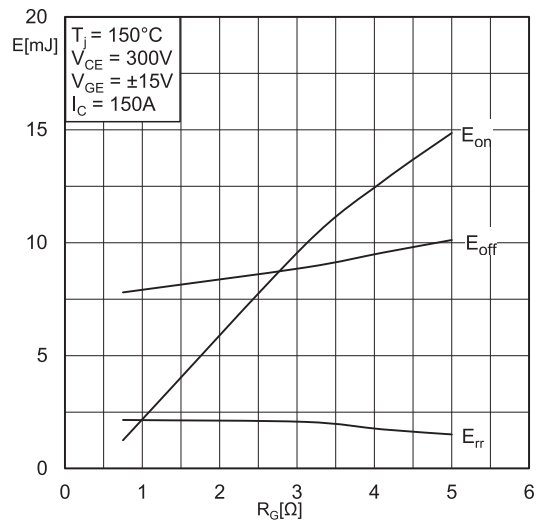


Fig. 4: Typ. IGBT1 & Diode5 turn-on /-off energy = $f(R_G)$

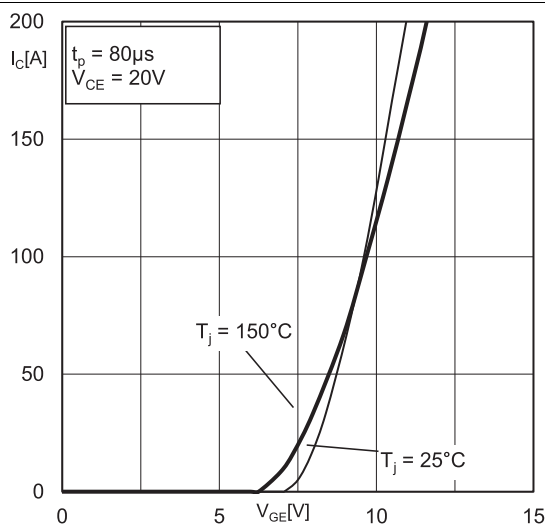


Fig. 5: Typ. IGBT1 transfer characteristic

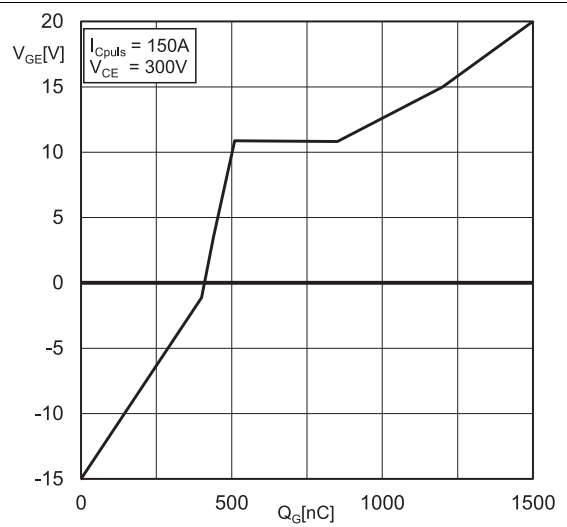


Fig. 6: Typ. IGBT1 gate charge characteristic

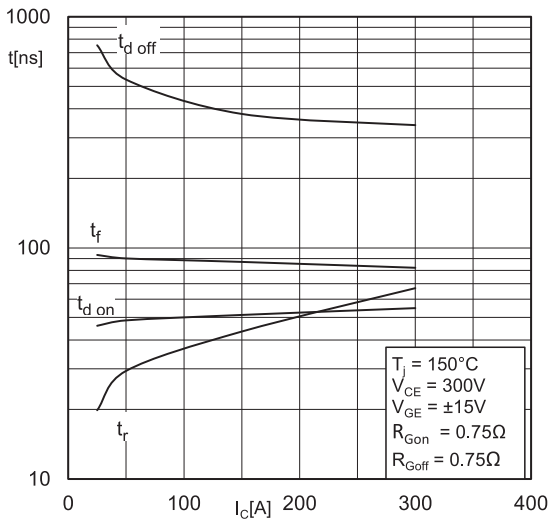


Fig. 7: Typ. IGBT1 switching times vs. I_C

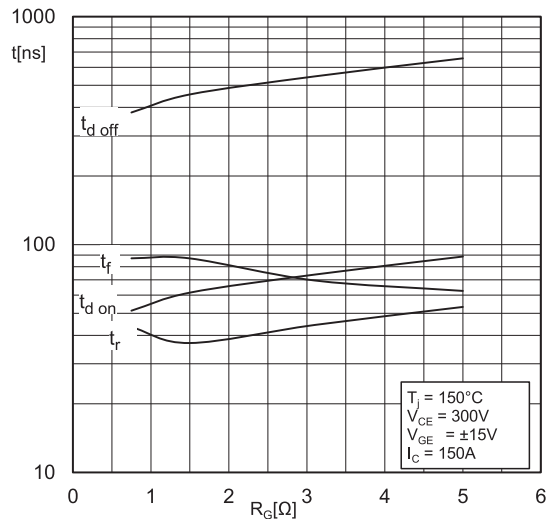


Fig. 8: Typ. IGBT1 switching times vs. gate resistor R_G

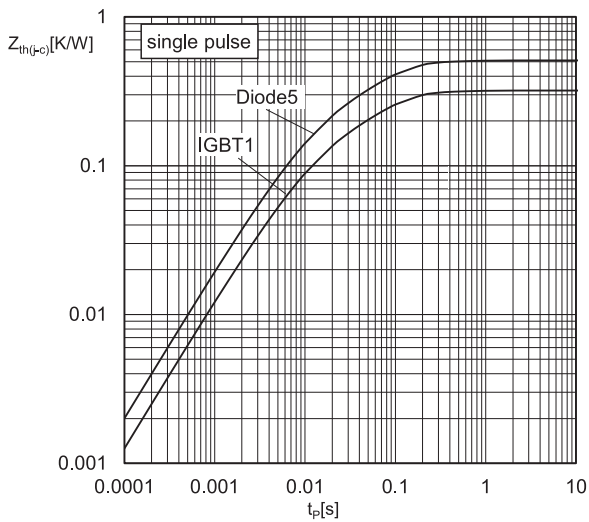


Fig. 9: Transient thermal impedance of IGBT1 & Diode5

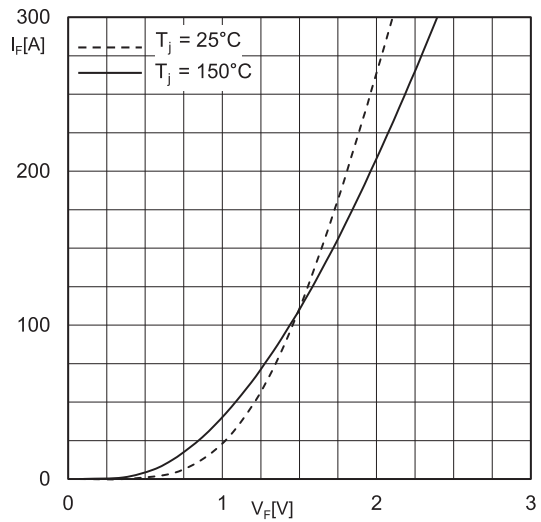


Fig. 10: Typ. Diode5 forward characteristic, incl. $R_{CC+EE'}$

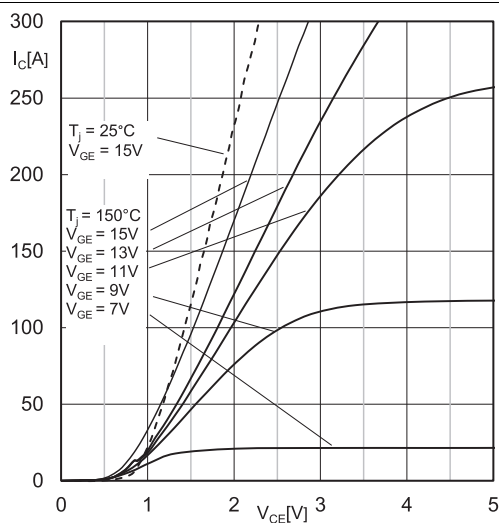


Fig. 13: Typ. IGBT2 output characteristic, incl. $R_{CC+EE'}$

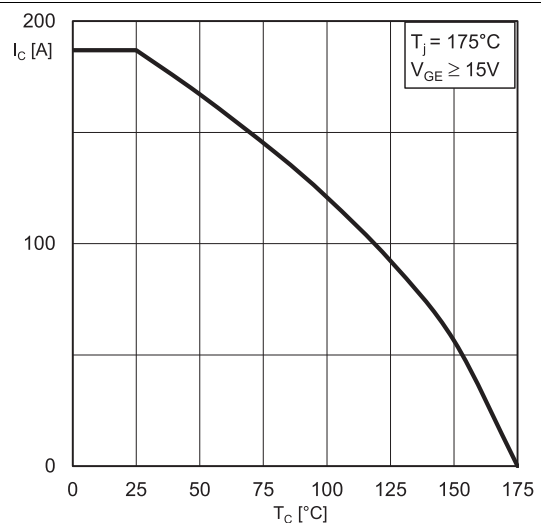


Fig. 14: IGBT2 Rated current vs. Temperature $I_C = f(T_C)$

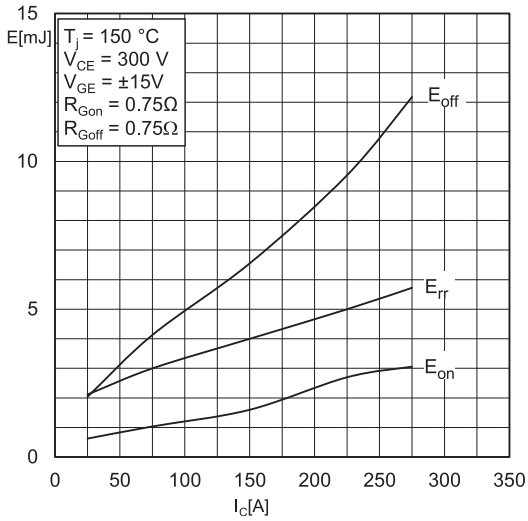


Fig. 15: Typ. IGBT2 & Diode1 turn-on /-off energy = $f(I_c)$

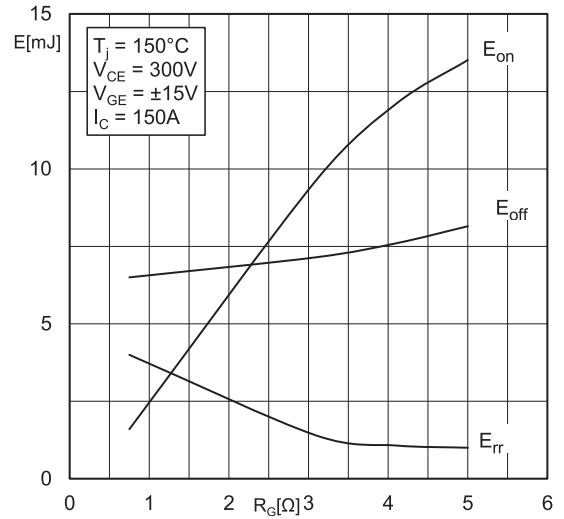


Fig. 16: Typ. IGBT2 & Diode1 turn-on / -off energy = $f(R_g)$

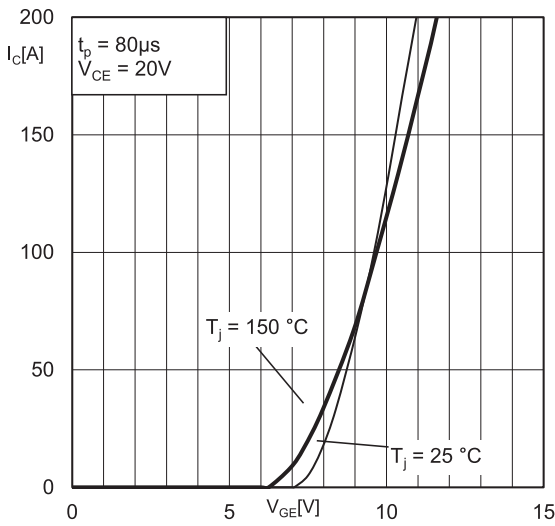


Fig. 17: Typ. IGBT2 transfer characteristic

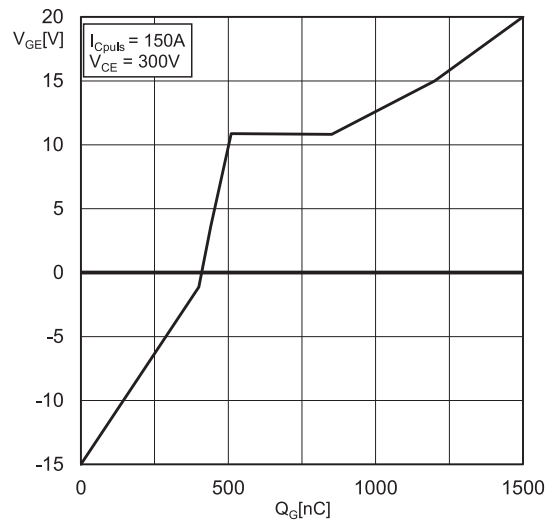


Fig. 18: Typ. IGBT2 gate charge characteristic

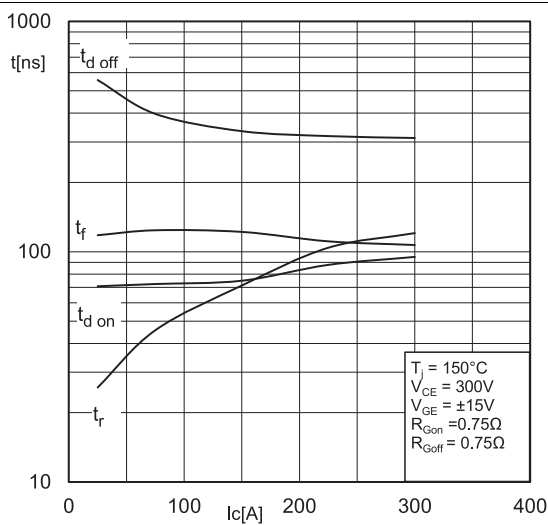


Fig. 19: Typ. IGBT2 switching times vs. I_c

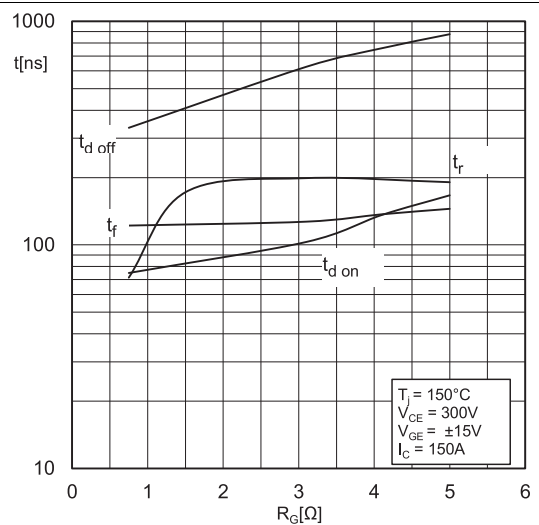


Fig. 20: Typ. IGBT2 switching times vs. gate resistor R_g

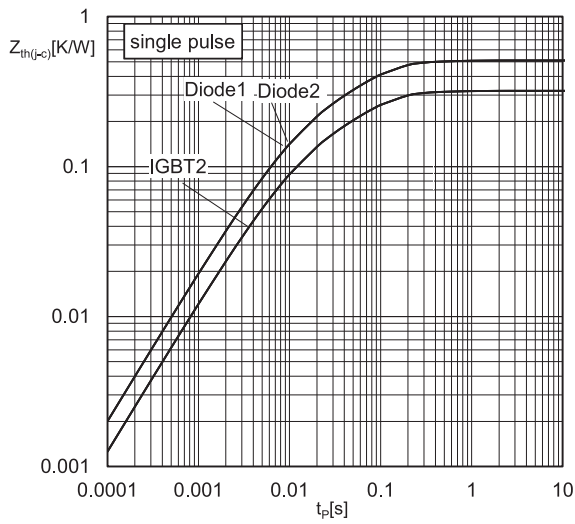


Fig. 21: Transient thermal impedance of IGBT2, Diode1 & Diode2

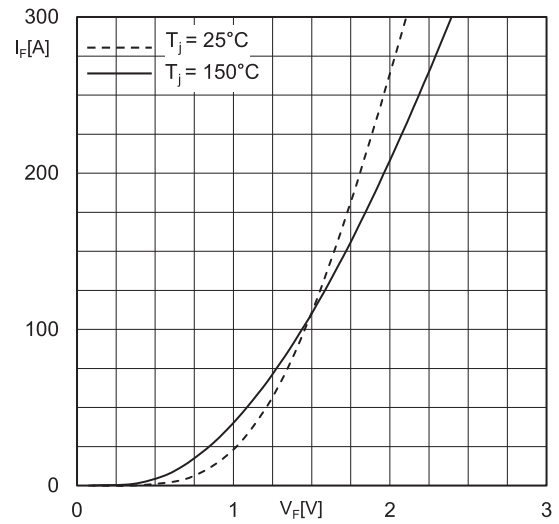
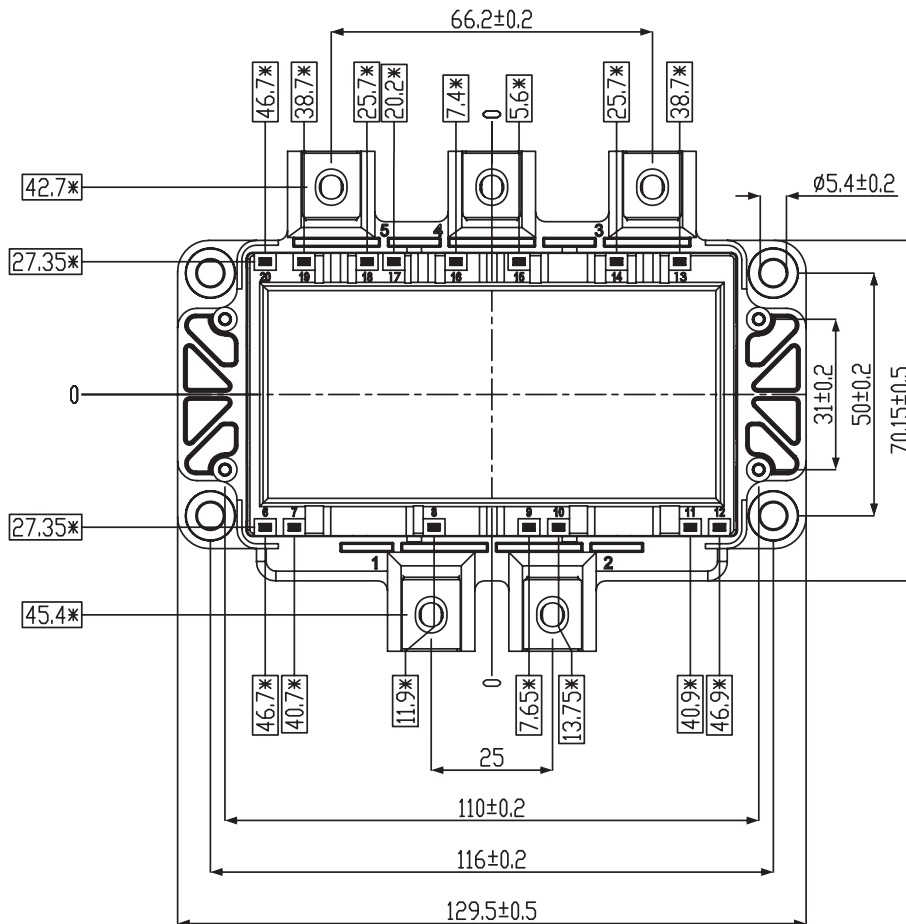
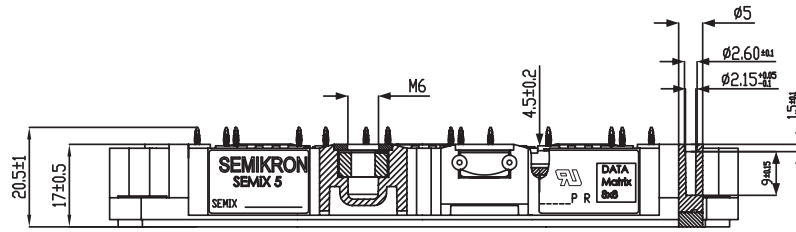


Fig. 22: Typ. Diode1 & Diode2 forward characteristic, incl. R_{CC+EE}

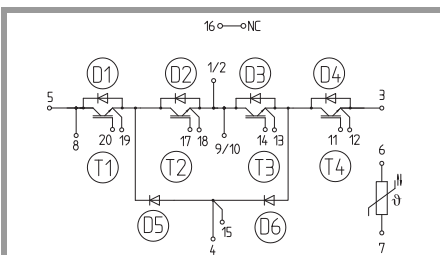
SEMiX155MLI07E4



* = All dimensions with tolerance of ± 0.4

For technical details please refer to SEMiX(R)5 Mounting Instruction

SEMiX5p



MLI

This is an electrostatic discharge sensitive device (ESDS), international standard IEC 60747-1, chapter IX.

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